Pro-face

Digital
Human Machine Interface

Device/PLC Connection Manuals

About the Device/PLC Connection Manuals

Prior to reading these manuals and setting up your device, be sure to read the "Important: Prior to reading the Device/PLC Connection manual" information. Also, be sure to download the "Preface for Trademark Rights, List of Units Supported, How to Read Manuals and Documentation Conventions" PDF file. Furthermore, be sure to keep all manual-related data in a safe, easy-to-find location.
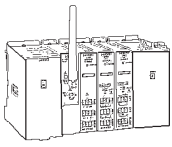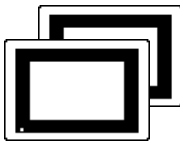
Hioki E.E. Corporation Controller Smart Site

When transferring Screen Data:

With this protocol, even if the transfer setting "Do not perform setup" is selected, network information settings will be transferred. As a result, after transferring the same project data to multiple GP units, be sure to check each GP unit's network information.

1 **Ethernet System Design**

This section explains the system design for the Ethernet connection between Hioki E.E. Corporation controllers and GP/GLC units.

■ Smart Site Series

CPU	Link I/F	Cables	Optional Ethernet I/F Unit	Target Machine
2301 2302 2303 2304 2305 2331 2332 2341 2342 2343	2353 [*1]	Ethernet Cable conforming to IEEE802.3 standards	Made by Digital Electronics GP070-ET41 GP377-MLTE11 GP377-MLTE41 GP070-MLTE41	GP/GLC Series[*2]

*1 The 2353 LAN module's software version should be 2.0 or higher. Version information can be checked via the Smart Site Utility.

*2 For information about GP/GLC/Option unit compatibility, and if a unit is equipped with an Ethernet port, refer to the "Compatible GP/GLC Types" list.

■ **Compatible GP/GLC Types**

Series Name		Product Name	Optional Ethernet I/F Unit	Built-in Ethernet Port
GP77R Series	GP-377R Series	GP-377RT	○ *1 *2	x
	GP-477R Series	GP-477RE	○ *2	x
	GP-577R Series	GP-577RS	○ *2	x
		GP-577RT	○ *2	x
GP2000 Series	GP-2300 Series	GP-2300L	x	○
		GP-2300S	x	○
		GP-2300T	x	○
	GP-2400 Series	GP-2400T	x	○
	GP-2500 Series	GP-2500L	○ *3 *4	○
		GP-2500S	○ *3 *4	○
		GP-2500T	○ *3 *4	○
	GP-2501 Series	GP-2501L	○ *2 *3	x
		GP-2501S	○ *2 *3	x
		GP-2501T	○ *2 *3	x
	GP-2600 Series	GP-2600T	○ *3 *4	○
	GP-2601 Series	GP-2601T	○ *2 *3	x
GLC2000 Series	GLC-2300 Series	GLC-2300L	x	○
		GLC-2300T	x	○
	GLC-2400 Series	GLC-2400T	x	○
	GLC-2500 Series	GLC-2500T	○ *3 *4	○
	GLC-2600 Series	GLC-2600T	○ *3 *4	○
Factory Gateway		——	x	○
ST Series		ST 403	x	○

1 Only Multi unit can be used.

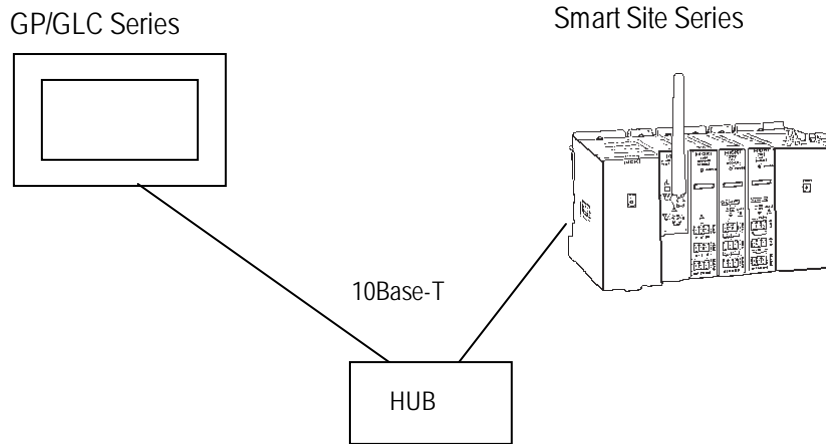*2 The 2-Way Driver (Pro-Server, GP-Web and others) can not be used.*

3 When using an optional Ethernet I/F unit, the bus conversion unit (PSL-CONV00) is required.

4 Using the optional Ethernet I/F Unit allows you to set up separate Class and Net No.s for 2-Way Driver applications (Pro-Server, GP-Web and others) and the PLC. When doing this, data transfer with the PLC is performed through the optional Ethernet I/F Unit.

■ Connection Structure

■ 1:1 Connection

GP/GLC Series   Smart Site Series

10Base-T

HUB

■ n:1 Connection

GP/GLC Series   (Max. 2 units)

Smart Site Series

10Base-T

HUB

Note:
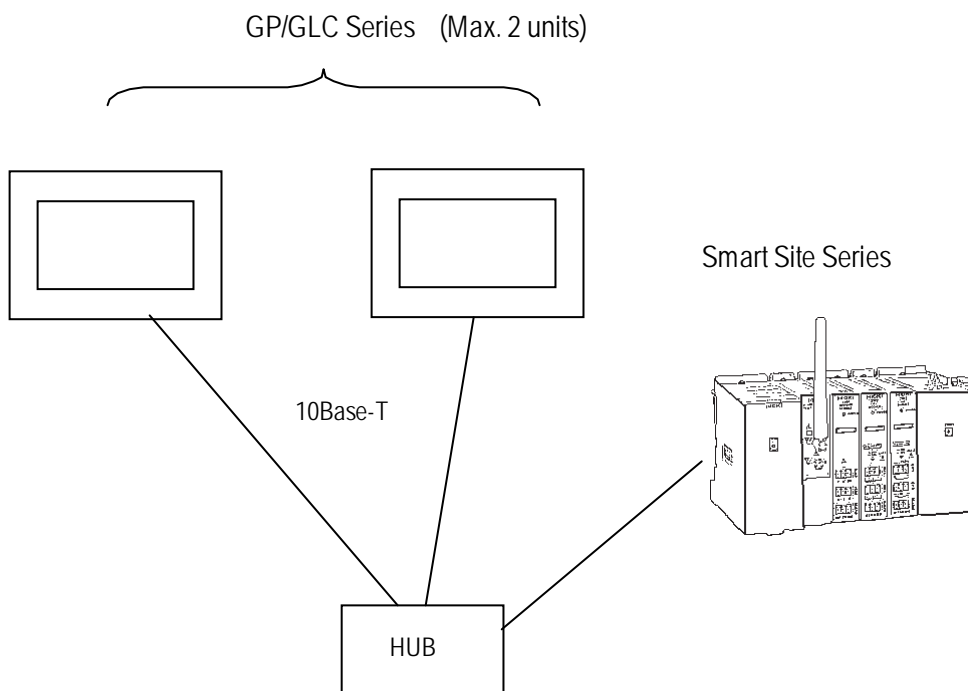
- **The Max. No. of units indicated is when only GP Series units are connected. Connecting a single GP Series unit requires two connections.**

- **Connecting other devices via an ethernet connection will further reduce the maximum number of GP Series units that can be connected. Be sure to check the number of connections required before connecting a device.   A l s o , since the number of usable connections vary depending on the PLC model, be sure to refer to your PLC Manual for details.**

■ 1:n Connection

Smart Site Series (Max. 16 units)

GP/GLC Series

10Base-T

HUB
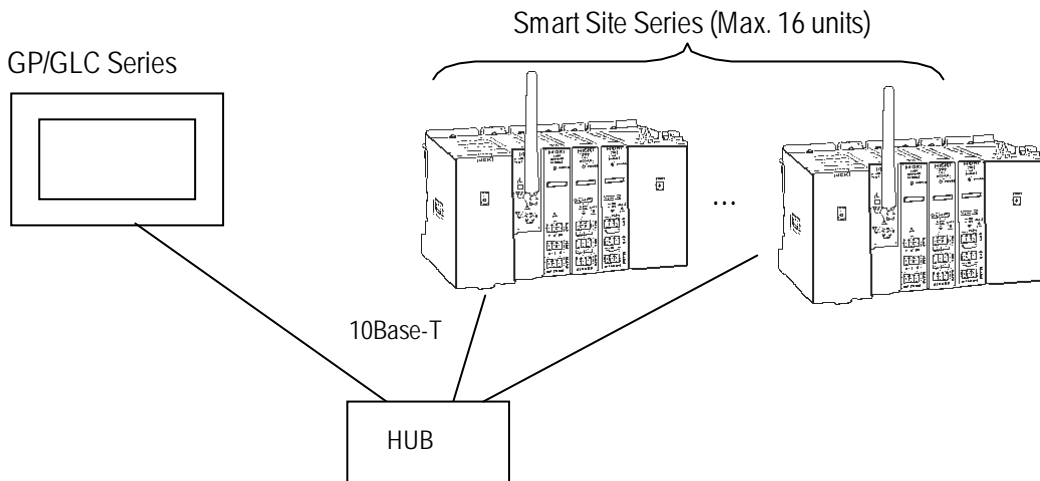
Note:
- **When multiple controllers are connected, depending on system conditions, the GP unit's screen refresh time can slow. Be aware of the following points:**

<When the GP unit's screen refresh rate slows>

- **Because multiple controllers are monitored using a single screen.**

- **When the addresses set for a screen's tags and parts are not continuous.**

<To improve GP screen refresh times>

- **Reduce the number of controllers monitored using a single screen.**

- **Create tags and parts using continuous addresses.**

■ n:m Connection

GP/GLC Series   Smart Site Series

HUB
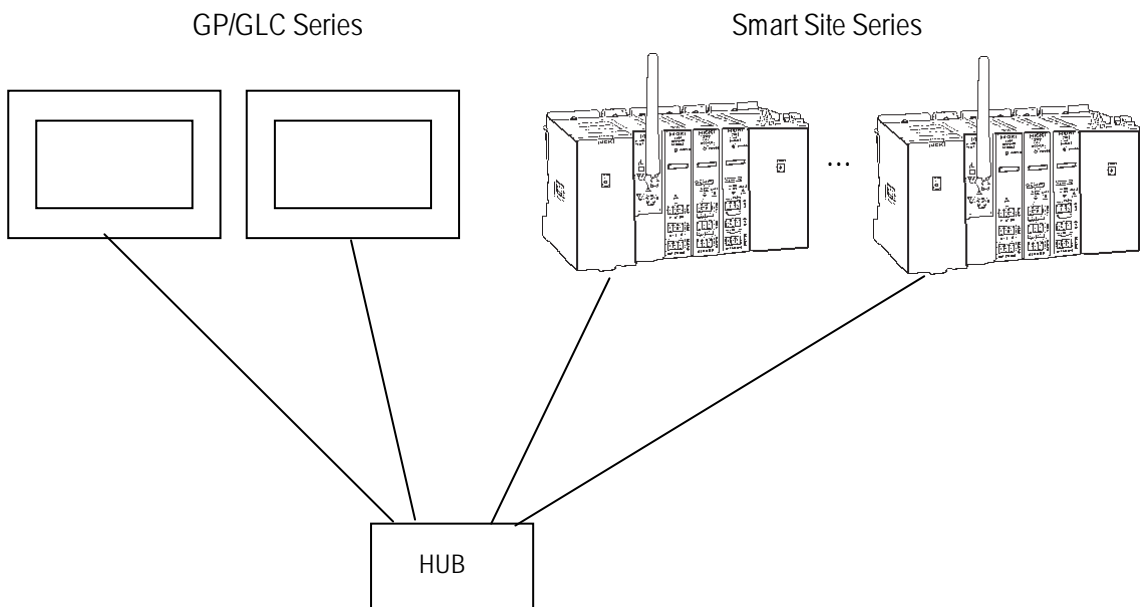
Note:
- **The Max. No. of units connectable is the same for the 1:n and n:1 connections.**

| 2 | **Supported Devices** |

The following list shows the range of devices supported by the GP/GLC.

■ **Smart Site Series**

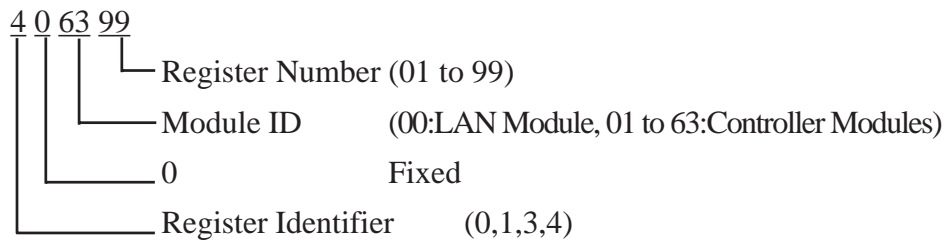*Setup System Area here* ☐

Device	Bit Address	Word Address	Comment	
Coils	1:000001 to 16:006399	1:000001 to 16:006385	÷16+1	
Input Discrete	1:100001 to 16:106399	1:100001 to 16:106385	÷16+1 *1	
Input Register	————	1:300001 to 16:306399	Bit15 *1	L/H
Hold Register	1:40000100 to 16:46553515	1:400001 to 16:406399		

1 Data Write is not possible. When writing to this device, the "Host Communication Error (02:FB)" is displayed

• Controller addresses

Controller addresses are designated as follows:

4 0 63 99

└─── Register Number (01 to 99)

└─── Module ID　　　(00:LAN Module, 01 to 63:Controller Modules)

└─── 0　　　　　　Fixed

└─── Register Identifier　　(0,1,3,4)

📝 **Note:**
- **Register address ranges vary depending on the module's specifications. For details, refer to Hioki E.E. Corporation's manuals.**

⚠ *Important*
- *Pro Server Usage Restrictions*

   When accessing from Pro-Server, define in advance the symbol for the device address to be accessed. Then create the screens and import the symbols using Pro-Server. For details, refer to the Pro-Server Operation Manual.

- *When connecting multiple GP units, set up start addresses so the system areas for each GP unit do not overlap.*
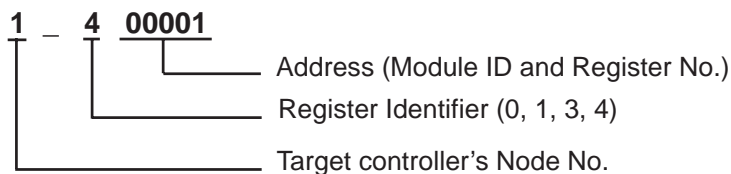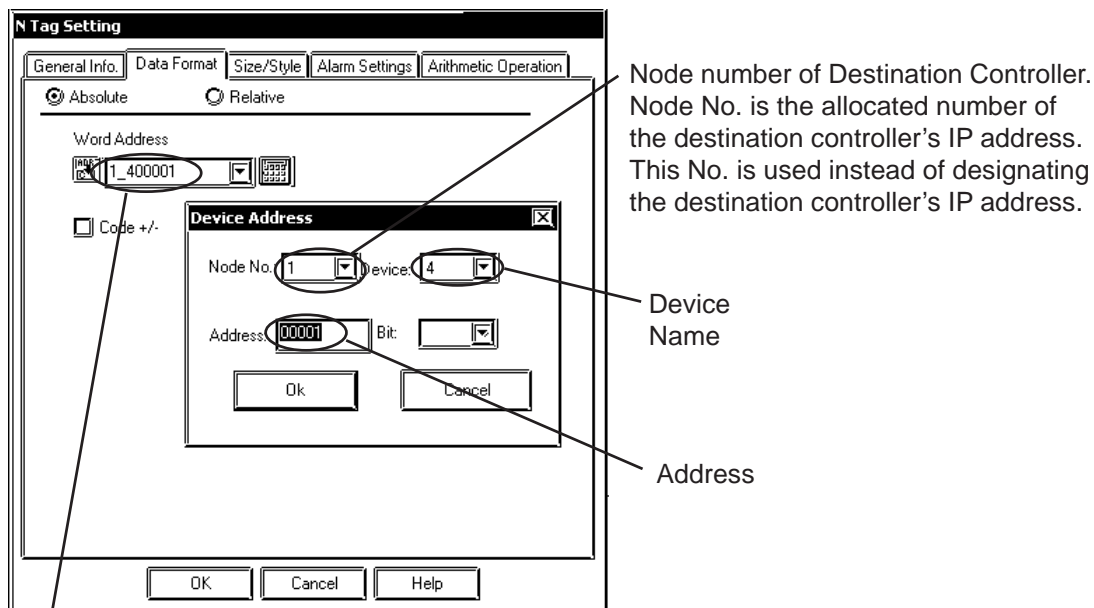
◆ **Part and Tag Settings**

Prior to setting up parts and tags, Network Information settings must be entered. These settings can be found in the [GP Setup] - [Mode Settings] - [Network Info.] area.

▽ *Reference* △ 7.7.3 Environment Settings Example

The part or tag settings should use the destination controller's Node No. set in the Network Info. area, which will allow writing and reading of the designated controller's device.

• Designating Word Addresses

Use the following method to designate Word Addresses.

Node number of Destination Controller. Node No. is the allocated number of the destination controller's IP address. This No. is used instead of designating the destination controller's IP address.

Device Name

Address

```
1 _ 4 00001
```
Address (Module ID and Register No.)
Register Identifier (0, 1, 3, 4)
Target controller's Node No.

- Designating Bit Addresses

  Use the following method to designate Bit Addresses.
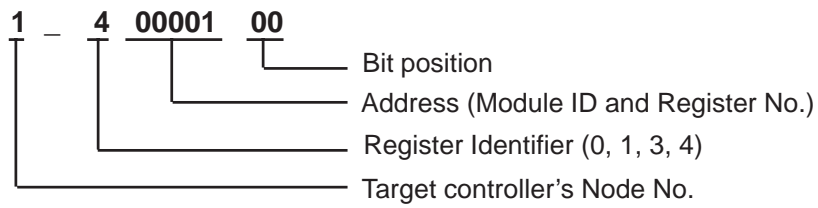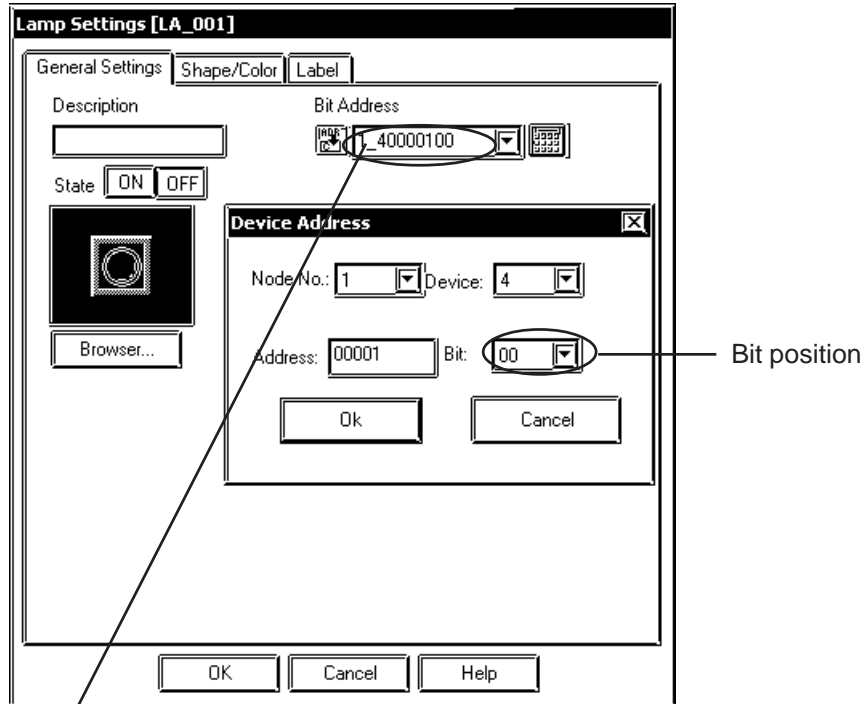
3 Environment Setup

The following table lists the recommended GP/GLC Ethernet communication settings.

GP Settings		Controller Settings [2]	
SRC IP Address	GP's IP Address [1]	———	———
Node	Controller's IP Address [1]	IP Address	Controller's IP Address
Node No.	Each Controller's IP Address No.	———	———

1 Contact your network administrator for setting values.

2 Controller settings are performed using the Hioki E.E. Corporation Smart Site Utility.

Note:

• **The communication format used is TCP (fixed).**

• **The controller's port number is fixed at 502.**

• **The GP unit can communicate using its initial setting value of 1024 (fixed), if the connection cannot be opened or is closed, when the connection is reopened, the port number is automatically increased by one (1).**

■ GP Setup Operation Surroundings Menu (OFFLINE)

The following screens show the GP unit settings necessary for communication via ethernet connection.

```
SETUP OPERATION SURROUNDINGS MENU   [ RETURN ]

  [ 1 ]   SETUP OPERATION SURROUNDINGS
  [ 2 ]   SETUP ETHERNET INFORMATION
  [ 3 ]   SETUP ETHERNET EXT. INFORMATION
```

◆ Operation Surroundings Setup (Large-sized GP)

```
SETUP OPERATION SURROUNDINGS   [ SET ]  [ CANCEL ]

SYSTEM DATA AREA START DB          [DB 1 ]
              START DW              [ 0    ]
        READING AREA SIZE (0-256)   [  0 ]

RESET GP ON DATA WRITE ERROR    ON   OFF

  Note!
  The system start address cannot be changed on GP.
  Please use GP-PRO/PB3 to set this data and re-send to the GP

  1  2  3  4  5  6  7  8  9  0
```

System Area related settings and On Data Write Error settings are performed via this menu. The system area start address cannot be changed via the GP unit. Be sure to use GP-PRO/PBIII Screen Editor software to change this data and resend it to the GP unit.

◆ **Ethernet Information Settings**

```
SETUP ETHERNET INFORMATION                      [ SET ]   [ CANCEL ]

    SRC IP ADDRESS          [        ].[        ].[        ].[        ]


  ┌─ DESTINATION IP ADDRESSES (READ ONLY) ──────────────┐
  │  NODE 1:    .   .   .        NODE  9:    .   .   .   │
  │  NODE 2:    .   .   .        NODE 10:    .   .   .   │
  │  NODE 3:    .   .   .        NODE 11:    .   .   .   │
  │  NODE 4:    .   .   .        NODE 12:    .   .   .   │
  │  NODE 5:    .   .   .        NODE 13:    .   .   .   │
  │  NODE 6:    .   .   .        NODE 14:    .   .   .   │
  │  NODE 7:    .   .   .        NODE 15:    .   .   .   │
  │  NODE 8:    .   .   .        NODE 16:    .   .   .   │
  └─────────────────────────────────────────────────────┘

  [ ][ 1 ][ 2 ][ 3 ][ 4 ][ 5 ][ 6 ][ 7 ][ 8 ][ 9 ][ 0 ][ ][ ][ ↑ ][ ↓ ][ BS ]
  [ ][   ][   ][   ][   ][   ][   ][   ][   ][   ][   ][ ][ ][ ← ][ → ][    ]
```

- **SRC IP ADDRESS**

  Enter the IP address for the GP at your station. To do this, separate the 32 bits of the IP address into four segments of eight bits each, delimit those segments with a dot, and then enter them as decimal numbers.

- **DESTINATION IP ADDRESS**

  Enter the IP address of the other station (PLC).

⚠ **Important** *When the GP unit's source IP Address is "0.0.0.0", the IP address designatd in the 2-Way Driver [SETUP ETHERNET INFORMATION] area becomes active.*

◆ **Ethernet Information Extended Settings**

```
SETUP NETWORK EXT. INFORMATION    [ SET ] [ CANCEL ]

SEND WAIT TIME           [  0  ](ms)

TIMEOUT                  [  0  ](x 2sec)

IP ROUTER ADDRESS        [ 0 ].[ 0 ].[ 0 ].[ 0 ]

SUBNET MASK              [ 0 ].[ 0 ].[ 0 ].[ 0 ]
```

1	2	3	4	5	6	7	8	9	0

- **SEND WAIT TIME**

  Wait time can be added when a command is transmitted from the GP. Use the wait time if the traffic on the communications line is heavy. If no wait time is required, enter "0".

- **TIMEOUT**

  Enter the desired timeout value. If no response is received from the other station within the specified time, a timeout occurs. If "0" is specified, the default time is 15 seconds when it is TCP communication, and is 5 seconds when it is UDP communication.

- **IP ROUTER ADDRESS**

  Enter the IP address of the router (only one). If no router is used, enter "0" in all fields.

- **SUBNET MASK**

  Enter subnet masks. If no subnet mask is used, enter "0" in all fields.

■ **Screen Editor Settings**

Screen Editor settings are performed via the [GP Setup] -> [Communication Set-
tings] feature. The setting items are described below.
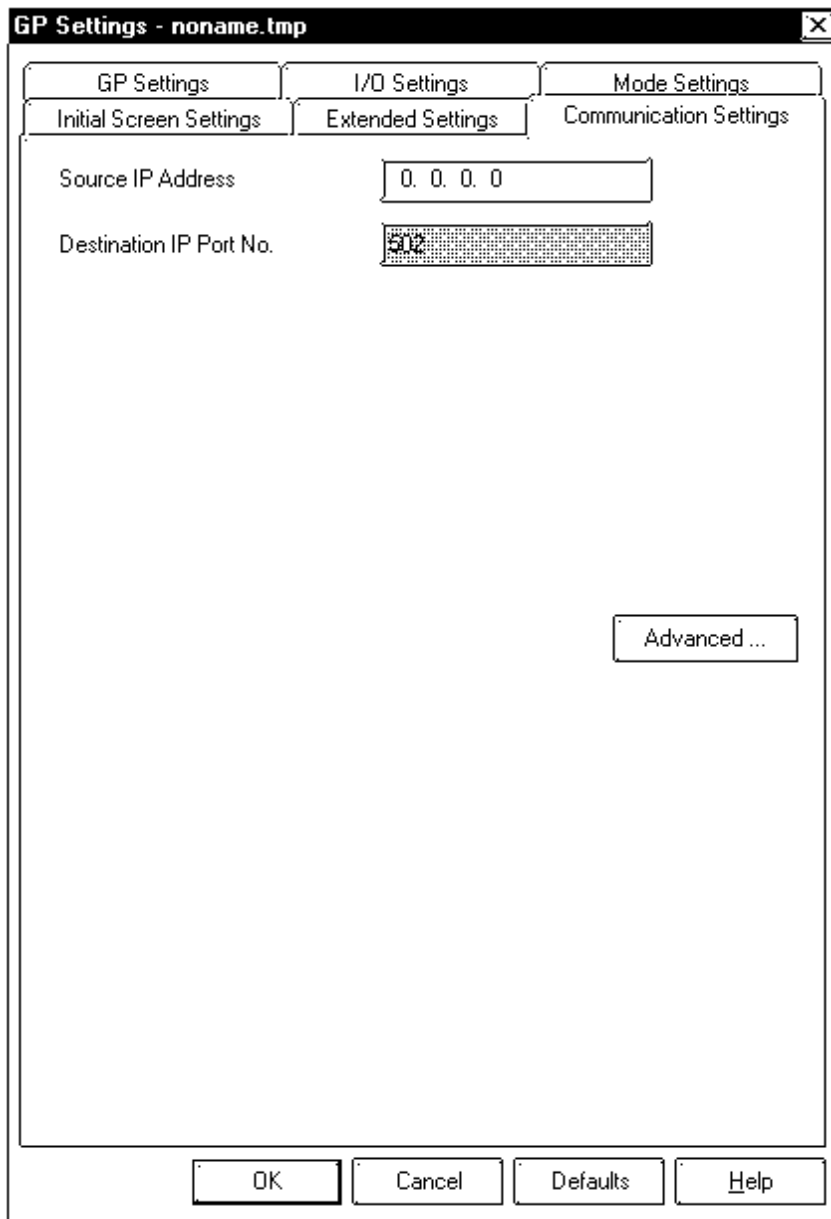
- **Source IP Address**

    Enter the IP address for the GP at your station. To do this, separate the 32 bits
    of the IP address into four segments of eight bits each, delimit those segments
    with a dot, and then enter them as decimal numbers.

Note: **Protocol Type and Data Code settings cannot be performed.**

◆ **Advanced Communication Setup**

The [Advanced Communication Setup] screen is as shown below.

- **Send Wait Time (0 to 255)**

    Wait time can be added when a command is transmitted from the GP. Use the wait time if the traffic on the communications line is heavy. If no wait time is required, enter "0".

- **Time Out (0 to 65535)**

    Enter the desired timeout value. If no response is received from the other station within the specified time, a timeout occurs. If "0" is specified, the default time is 15 seconds.

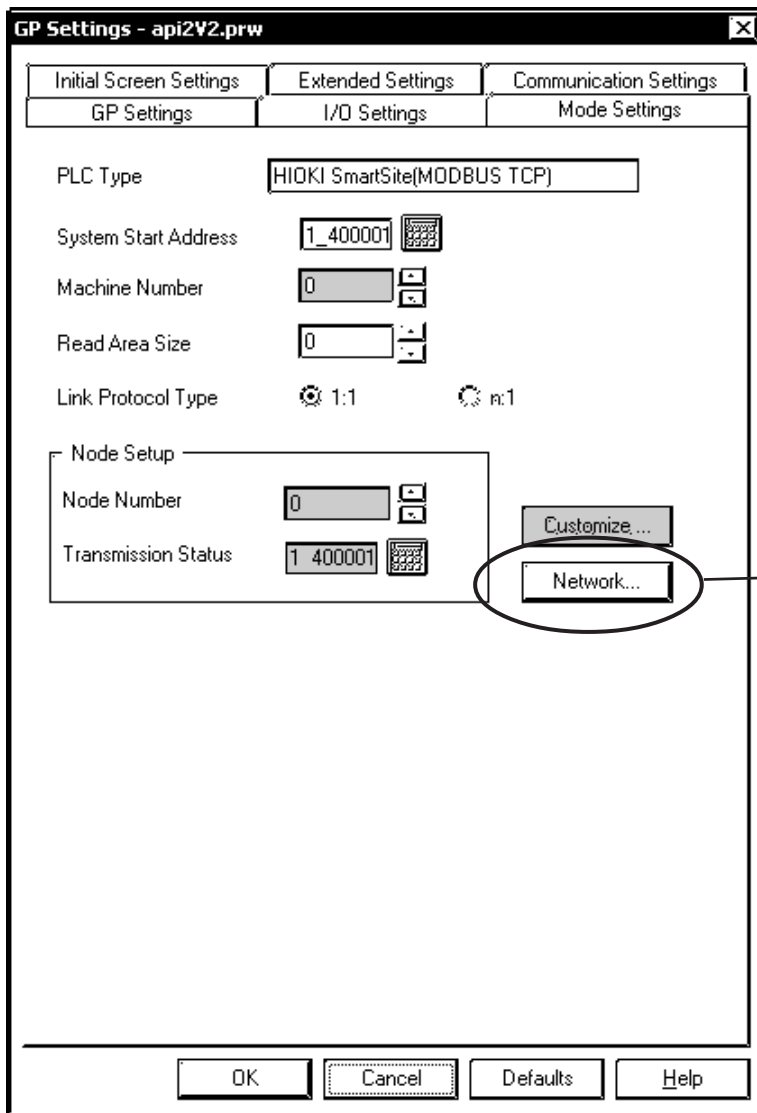- **IP Router Address**

    Enter the IP address of the router (only one). If no router is used, enter "0" in all fields.

- **Subnet Mask**

    Enter subnet masks. If no subnet mask is used, enter "0" in all fields.

◆ **Mode Network Information Settings**

Sets the destination node controller's IP address
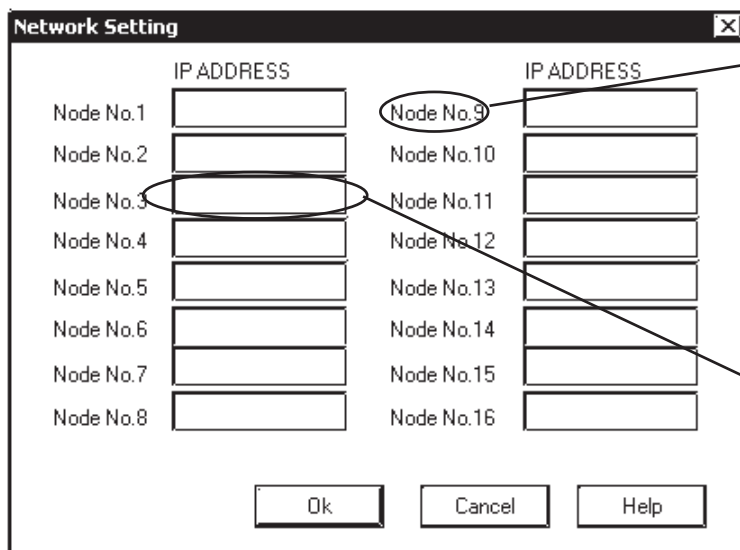
Node numbers are designated when setting a tag's addresses.
Access is then performed for the controller designated by this IP address. This number has no connection to the Modbus Slave Address number.

Enter the controller IP addresses here. (Each byte can be from 0 to 255.) Default is empty.

4 ▶ **Error Codes**

■ PLC SPECIFIC ERROR CODES

PLC error codes are displayed in the left lower corner of the GP screen in the format shown below. ** indicates PLC specific error codes.

Host Communication Error (02:)**

PLC Error Code

Error Code	Type	Description
01	Function Code Error	Designated function code does not exist.
02	Address Error	Designated function code designates an unusable address.
03	Value Error	Designated address value does not exist.
04	Other Errors	Module does not exist. Communication error.

7.9 Protocol Stack Error Codes

Protocol Stack Error Codes are displayed on the GP as follows.

Host communication error (02:FE:**)

** represents one of the following error codes, from 00 to F0.

Error Code	Description	Notes
00	There is a setup error related to the IP address of your station at initialization.	
05	Initialization has failed.	
06	Cancelling of communications has failed.	
07	An attempt was made to establish a connection before initialization was successfully completed.	
08	Your station's port number is incorrect	
09	The destination station's port number is incorrect.	
0A	The IP address of the other station is incorrectl.	
0B	The same port number is already being used by UDP for establishing the connection.	
0C	The same port number is already being used by TCP for establishing the connection.	
0D	Protocol stack has refused connection establishment.	
0E	Protocol stack has returned the unsuccessful establishment of a connection.	
0F	The connection has been shut down.	
10	All connections are busy. No connection is available.	
13	Your station was aborted by a different station.	
30	There was no reply from the protocol stack.	
32	There was no reply from the other station.	*1 *2
40	No network infofmation exists for the designated node.	*1
41	I/O memory type of the random read-out response data is incorrect.	*1
42	Network information does not exist.	
F0	Undefined error.	

*1   When using an OMRON Corporation CS1/CJ/CJ1M Series unit, the error code will appear on the GP screen as shown below. Also, behind the Ethernet error code will appear the designated Network and Node addresses.

Host Communication Error (02:FE:**:###:###)

Node Address (Decimal)
Network Address (Decimal)
Ethernet Error Code (Hex)
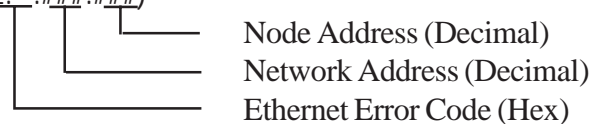
*2   When using a Hitachi Industrial Equipment Corporation's HIDIC H Series or a Schneider Corporation MODBUS TCP unit, the error code will appear on the GP screen as shown below. Also, behind the Ethernet error code will appear the designated Node address.

Host Communication Error (02:FE:**:###:###)

Node Address (Decimal)
Ethernet Error Code (Hex)